

**the engineered
difference.**

mountune™

35 years of excellence



We're celebrating...

Since 1980 **mountune** has been at the cutting edge of technology for the production of class-leading motorsport components and more recently road car performance upgrades. Over the last 35 years our passion for excellence has only grown, as has our product range and our business.

As we celebrate this special anniversary we're proud to say that **mountune** is now globally recognised as an elite supplier of performance parts and accessories. The position we're in is down to your loyal support, so we want to take this opportunity to say a massive thank you.

Every **mountune** product is designed and developed by enthusiasts for enthusiasts. Whether it's the in-house team or the motorsport specialists we work with, we all have one thing in common - our love of high performance vehicles!

We all expect the highest quality products and the best driving experience possible without compromising the reliability, or resale value of our cars. We think you'll all agree that our parts along with our little yellow badge go a long way on that front too.

Whether you're an existing customer or someone considering **mountune** for the first time, thanks again for your support and taking the time to explore our product range.

...35 years of excellence.



MP275
Focus ST

- Large-capacity alloy intercooler (available powder coated Silver or Black - with optional logo)
- Low-loss cast crossover duct with Samco silicone hose (available silver or black)
- High-flow dual-entry air filter
- Revised engine calibration
- mountune Performance badge

Also available via mTune handset



MR300
Focus ST

- Full MP275 kit
- High-flow 3" down pipe with 200-cell sports catalyst
- High-flow 2.5" bore cat-back exhaust
- High-flow charge pipe upgrade kit
- High-flow silicone induction hose
- mTune handset loaded with MR300 calibration
- mountune Racing badge



Speed (Seconds)

0-60mph

0 1 2 3 4 5 6 7 8 9 10

MP275 5.7 Seconds

MR300 5.6 Seconds

Torque (Nm)

Power (PS)

600

400

500

400

300

200

100

0

MP275 MR300

MP275 MR300

275 300



Symposer Delete

Focus Mk3 ST

The mountune sound symposer delete easily installs with original hardware and provides a simple way to remove the symposer assembly allowing a more natural engine sound.

High quality fittings are also included that allow an easily accessible source for boost pressure; for additional modifications or engine monitoring.

- CNC aluminium (HE30)
- Durable black anodised finish
- High-quality fittings included

2363-SD-AA



* Suitable for all T25 flange turbos.

Ni-Resist Cast Turbo Elbow Mounting Kit

Focus Mk3 ST

The mountune ni-resist cast turbo elbow mounting kit has been engineered to allow the easy installation of upgraded turbochargers on the Mk3 Focus ST.

Cast from ni-resist to withstand extreme temperatures and duty cycles, the kit includes a special multi layer, high temperature gasket and mounting hardware. Additionally, the kit includes proprietary instructions on the safe limit of cylinder head exhaust port modification.

- Includes required fitting hardware and gasket

2363-EEK-AA

Oil Control System

Focus Mk3 ST

The mountune Oil Control System includes an engineered baffled oil sump insert developed by mountune's racing division that features one-way gates and diverters to maintain oil supply around the oil pump pick up.

- CAD-designed baffle plate
- One-way oil control flaps
- Baffle easily bolts into place using standard webbing mounts

2407-BSK-AA



Includes
billet balancer
shaft delete
blank and hardware

Sports Spring Kit

Focus Mk3 ST

The ultimate first step for upgrading your Mk3 Focus ST's handling characteristics.

Manufactured exclusively to mountune specification by Eibach, the sport spring kit delivers a noticeable drop in ride-height (25mm front | 35mm rear) for improved aesthetics, whilst the progressive, uprated spring rates ensure compliance for every day use and enhanced cornering performance too.

2363-MSK-AA



A quick word.

The parts shown on the next seven pages are compatible with the Focus Mk3 ST both before and after it had a facelift

Cat-Back Exhaust

Focus Mk3 ST, Pre and Post Facelift

The mountune Performance cat back exhaust system is manufactured from 2.5" diameter, AISI 304 stainless steel (EN58E) mandrel-bent tubing with lazer cut flanges. All muffler assemblies are robotically TIG welded AISI 304 stainless steel for long life under extreme performance and feature consistent internal diameter throughout the entire length of the assembly.

2363-CBE-AA



Downpipe and Sports Catalyst

Focus Mk3 ST, Pre and Post Facelift

Engineered to reduce exhaust back-pressure at the turbocharger, allowing faster response and additional power.

A large diameter 5" motorsport-type, 200 cell count metal substrate honeycomb catalyst, ensures effective, ultra high flow performance in extreme environments. Constructed of 3" AISI 304 stainless steel mandrel-bent tubing with a CNC machined V-band flange that allows easy installation.

2363-DPSC-AA





Alloy Intercooler Upgrade

Focus Mk3 ST, Pre and Post Facelift

The mountune alloy intercooler upgrade includes everything you need to optimise the performance of your Focus.

Using a 14-row extruded lightweight tube and fin alloy core with cast alloy end tanks for improved flow characteristics, this intercooler upgrade gives a substantial reduction in air charge temperature (ACT) with minimal pressure drop, ensuring optimum charge air temperature and power.

2363-IC-BA



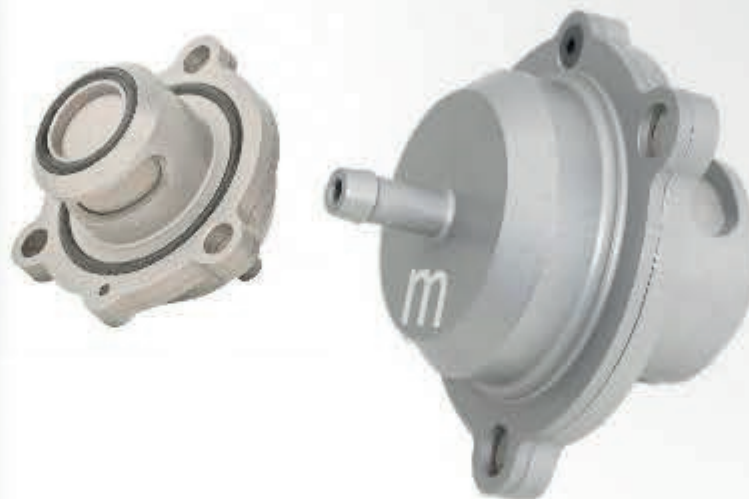
High Flow Di Injector Upgrade

Focus Mk3 ST, Pre and Post Facelift

One of the primary requirements for producing higher power figures is upgrading the fuel injectors. mountune's high flow Di injector upgrade has been proven in applications up to 400BHP.

Engineered and developed for our motorsport programs, the mountune high flow Di injector upgrade uses the highest quality injectors and are direct replacements for the OE units.

2363-UF1-AA



Uprated Re-Circulating Valve

Focus Mk3 ST, Pre and Post Facelift

The mountune uprated turbo re-circulating valve is a direct replacement for the OE component.

Machined from solid aluminium with a piston-type design (compared to the OE diaphragm) the more robust design and material are suitable for vehicles in an advanced state of tune.

Our engineers have created a more robust valve that features a metal piston and rubber sealing system. This design also features an uprated spring that improves sealing pressure, allowing the valve to remain closed under high pressure conditions.

2226-TRV-AA



* Also available for the Mk7 Fiesta ST

Quaife ATB Differential

Focus Mk3 ST, Pre and Post Facelift

Available exclusively from mountune, the Quaife ATB helical LSD differential fits the MMT6 gearbox. A direct replacement for the standard Ford open differential.

Unlike a conventional plate-style limited slip differential, the Quaife differential relies on gears rather than clutch plates for its operation. That means it is much smoother in operation and never locks harshly with a set pre-load of wheel slip across the driven axle. Instead, the Quaife differential automatically biases the torque away from the spinning wheel, across the axle to a constantly varying degree.

2363-ATB-AA

* Filter also available separately



Induction Kit

Focus Mk3 ST, Pre and Post Facelift

mountune Performance's induction kit consists of a cast aluminium low-loss crossover duct, available in a natural silver or painted black finish (with detailed fins and logo). Also included is a silicone coupling hose, two high quality stainless steel clamps, and can be supplied either with or without a mountune high flow air filter.

2363-CAIS-BA Black Finish
2363-CAIS-AA Silver Finish

2363-CAIS-BB Black Finish (without filter)
2363-CAIS-AB Silver Finish (without filter)

Billet Short-Shift Arm

Focus Mk3 ST, Pre and Post Facelift

The mountune billet short-shift arm for the mk3 Focus ST replaces the OE shift arm located on the gearbox. Throw is reduced by 25%, allowing quick and more precise gear changes. The mountune quick shift is engineered to OE tolerances and manufactured from anodised aluminum and steel.

All components are plated or anodised for optimum durability.

2363-BSA-AA



Hose Clip Kits

Focus Mk3 ST, Pre and Post Facelift

mountune hose clip kits have been specifically sized to ensure correct fit and clamping load, using stainless steel clamps.

Each kit has been engineered for soft durometer hoses such as silicone, and unlike typical T-bolt clamps that may cause deformation and hose damage, mountune's hose clip kit feature a protective liner to increase clamp load without damaging the hose.

- Sold in a matched size set for the specific application
- High quality stainless steel clamps
- Protective liner
- Heavy duty
- The perfect addition to any Mark 3 Focus ST mountune silicone hose kit



2363-CHCK-AA

Coolant



2363-IHCK-AA

Induction



2363-BHCK-AA

Boost



2363-AHCK-AA

Ancillary

**Charge Pipe Upgrade Kit**

Focus Mk3 ST, Pre and Post Facelift

The mountune charge pipe upgrade kit for mark 3 Focus ST features a massive 39% improvement in airflow compared to the OE system.

mountune's engineers have optimized the charge air ducting and lower hot side charge pipe to reduce the pressure drop from a power robbing 8.4kPa to an impressive 6kPa. The mountune charge pipe upgrade kit is easy to install and complements the performance of the mountune alloy intercooler upgrade for the Mk3 Focus ST.

2363-CPK-AA

**High Flow Induction Hose**

Focus Mk3 ST, Pre and Post Facelift

The mountune high flow induction hose for the mk3 Focus ST enhances airflow whilst improving under bonnet aesthetics.

Produced exclusively for mountune by SamcoSport, the mountune high flow hose also features stainless steel wire reinforced sections to prevent deformation under engine load.

All of our silicone hose range also benefit from the SamcoSport lifetime warranty, for added peace of mind.

2363-IH-BLK	Black Hoses	2363-IH-RED	Red Hoses
2363-IH-YEL	Yellow Hoses	2363-IH-BLU	Blue Hoses

Ancillary Hose Upgrade Kit

Focus Mk3 ST, Pre and Post Facelift

2363-AHK-BLK	Black Hoses
2363-AHK-YEL	Yellow Hoses
2363-AHK-RED	Red Hoses
2363-AHK-BLU	Blue Hoses

**Coupler hose (for induction kit)**

Focus Mk3 ST, Pre and Post Facelift

2363-COH-BLK	Black Hose
2363-COH-YEL	Yellow Hose
2363-COH-RED	Red Hose
2363-COH-BLU	Blue Hose



All of our silicone hose range benefits from the SamcoSport lifetime warranty, for added peace of mind.

LIFETIME WARRANTY

Coolant Hose Upgrade Kit

Focus Mk3 ST, Pre and Post Facelift

2363-CHK-BLK	Black Hoses
2363-CHK-YEL	Yellow Hoses
2363-CHK-RED	Red Hoses
2363-CHK-BLU	Blue Hoses



MP200

Focus 1.6 EcoBoost, Zetec S / Titanium

The MP200 will produce performance returns of 0-60mph in 6.9 seconds, a 1.7 second improvement over the 150PS model and 31-62mph (4th gear) in 7.2 seconds, 1.4 seconds quicker than the 150PS model.

This upgrade can be fitted to any model year of Focus 1.6-litre EcoBoost 150PS or 180PS, 5-door and wagon / estate, new or used, and has a minimum 12 months/12,000-mile warranty on all parts fitted.

As ever, mountune have vigorously tested the upgrades over an extended development period on British B roads and an exhaustive testing program at Ford's Dunton Technical Centre.

- High-performance, larger capacity alloy intercooler
- High-flow airbox
- Revised engine calibration
- mountune Performance badge

Also available via mTune handset



Speed (Seconds)

0-60mph

0 1 2 3 4 5 6 7 8 9 10



MP200

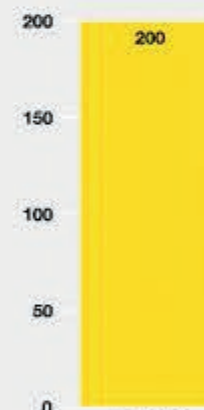
6.9 Seconds

Torque (Nm)



MP200

Power (PS)



MP200



Alloy Intercooler Upgrade

Focus Mk3 EcoBoost

Using a 10-row extruded tube and fin core, the mountune alloy intercooler upgrade gives a substantial improvement in both air charge temperature (ACT) and pressure drops, ensuring optimum charge air temperature and therefore power, is available from the impressive 1.6-litre EcoBoost engine.

Supplied with everything needed for installation - requires no drilling or cutting

2238-IC-AA

McGard Locking Nut Set

All Fiesta and Focus models

McGard are one of the World's leading names when it comes to premium wheel hardware. Their locking nuts and bolts provide the highest level of protection and as a result are Thatcham approved.

- Ford OE black wheel (e.g. RS500) = Black/OE
- Aftermarket wheels (black finish) = Black/Tuner
- Aftermarket wheels (non-black finish) = Silver/Tuner

MP-BLWNS-BA
MP-BLWNS-AA
MP-CLWNS-AA

Black/OE
Black/Tuner
Silver/Tuner



High Flow Airfilter

Focus Mk3 EcoBoost, ST, 2015 Facelift

The mountune high flow air filter has been designed for maximum air flow and efficiency while maintaining superior filtration and features a propriety double-layer cotton gauze with deep pleats that creates a 10-15% increase in filtration surface area compared to other filters on the market.

Each mountune high flow air filter is manufactured using a four step process resulting in a precision fit and virtually no seepage of rubber frame material into the filter media producing the maximum available filter area.

2363-AF-AA



Billet Quick Shift

Focus Mk3 EcoBoost

The mountune billet quick shift is an additional billet piece fitted to the factory shift arm located on the gearbox. Due to the OE construction, removing the complete arm assembly was not an option, so mountune engineers produced a neatly packaged option that works in conjunction with the OE arm to deliver the desired shifting enhancements.

Throw is reduced by 25% allowing quick and more precise gear changes. Engineered to OE tolerances and manufactured from nickel plated aluminium and steel.

2364-BQS-AA



MP350
Focus Mk2 RS

- Uprated fuel pump (FDM)
- High-flow airbox (upper)
- Large-capacity alloy intercooler
- High-flow downpipe
- Re-calibrated engine control module
- mountune Performance badge



MP375
Focus Mk2 RS/RS500

- Full MP350 kit - minus downpipe
- High-flow EC approved 3" downpipe, 200 cell homologated sports catalyst and cat-back section
- Cast inlet plenum
- Uprated re-circ valve
- Downpipe locking fasteners
- Re-calibrated engine control module
- mountune Racing badge



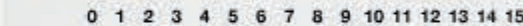
Speed (Seconds)



MP350 5.4 Seconds

MR375 5.0 Seconds

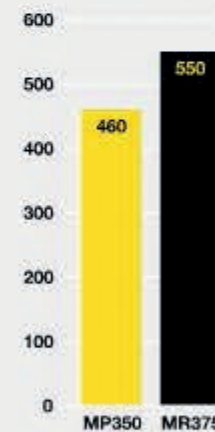
0-100mph



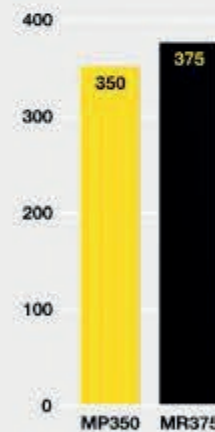
MP350 12.2 Seconds

MR375 11.3 Seconds

Torque (Nm)



Power (PS)





Downpipe and Sports Catalyst

Focus Mk2 RS/RS500

Increased response with torque and power improvements throughout the rev-range.

- Complete 3" bore EC downpipe
- 200-cell homologated EC sports catalyst
- Stainless steel construction

2226-CDA-AA Combined Catalyst/Downpipe
MT145RS 3" Downpipe
MT179 200-Cell Sports Catalyst

Cat-Back Exhaust
Focus Mk2 RS/RS500

Improved flow, audible performance and enhanced aesthetics with a choice of tailpipe trim finishes; stainless steel or ceramic black.

Cat-back includes resonated centre-section shown on page 21

Available in
Stainless Steel or
Black Ceramic Finish.



UK Specification.



- Stainless steel construction
- Louder version for UK market

2226-CBEUKS-AA Stainless Steel Tailpipe
2226-CBEUKB-AA Black Ceramic Tailpipe

Euro Specification.



- Stainless steel construction
- Quieter version for Euro market
- EC marked / TUV approved

2146-CBES-AA Stainless Steel Tailpipe
2146-CBEB-AA Black Ceramic Tailpipe

Airbox

Focus Mk2 RS

Unlike other examples on the market, the mountune Performance Focus RS airbox has been designed and tested to meet OE standards, and was also subject to extensive rig testing. Independent testing showed upto 17% less pressure loss than the OE fit part.

- Direct fit like-for-like replacement for OE setup
- Improved airflow - 19% more efficient than OE
- Supplied with colour fitting instructions
- Works with existing and uprated air filters
- Market-leading airbox upgrade

2146-CAIS-AA



You're looking at the ONLY Ford-approved Focus RS airbox upgrade.



Cast Inlet Plenum

Focus Mk2 RS/RS500

Cast aluminium inlet plenum for the I5 engine. CFD designed to improve airflow; the mountune inlet improves performance, driveability and engine bay aesthetics.

- Adds a peak gain of 10PS and 50Nm to MP350 / RS500
- Direct fit like-for-like replacement for OE setup
- Supplied with required hardware and colour fitting instructions
- Market-leading inlet upgrade

2226-CAI-BA Black Finish
2226-CAI-AA Silver Finish

Focus Mk2 RS/RS500: 2009-2010

Rear Brake Kit Focus Mk2 RS/RS500

The mountune rear brake upgrade features a pair of rear grooved discs, Goodridge braided brake lines, Ferodo DS2500 brake pads and a pair of colour-matched Ford calipers.

- Improved braking performance
- Black, RS500 red or yellow caliper finish
- Performance C-grooved discs

2226-MRBKB-AA
2226-MRBKR-AA
2226-MRBKY-AA

Black
Red
Yellow



Re-Circ Valve Focus Mk2 RS/RS500



Machined from solid aluminium with a piston-type design (compared to the OE diaphragm) the more robust design and material are suitable for vehicles in advanced state of tune. (as used as standard in the MR375 and MR420 upgrades)

- Direct replacement for OE part
- Robust anodised aluminium construction
- Up-rated spring pressure

2226-TRV-AA

Downpipe Locking Fasteners Focus Mk2 RS/RS500

Focus ST and RS downpipe bolts can loosen over time with thermal cycles - these locking fasteners make this impossible thanks to a simple, effective, locking collar.

- Patented locking design ensures the bolts cannot loosen
- Supplied in a pack of 3

2169-ALB-AA



Looking for mountune racing?



Mat Jackson
Motorbase BTCC Driver
powered by **mountune**





MP260
Focus Mk2 ST

- Large-capacity alloy intercooler
- K&N panel filter
- Re-calibrated engine control module
- mountune Performance badge



MR290
Focus Mk2 ST

- Full MP260 kit
- High-flow 3" downpipe, 200-cell homologated sports catalyst and cat-back section
- Cast inlet plenum
- Downpipe locking fasteners
- Re-calibrated engine control module
- mountune Racing badge



Speed (Seconds)

0-60mph

0 1 2 3 4 5 6 7 8 9 10

MP260 5.9 Seconds

MR290 5.6 Seconds

0-100mph

0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15

MP260 14.1 Seconds

MR290 12.5 Seconds

Torque (Nm)

600
500
400
300
200
100
0

400

440

MP260

MR290

Power (PS)

400
300
200
100
0

260

290

MP260

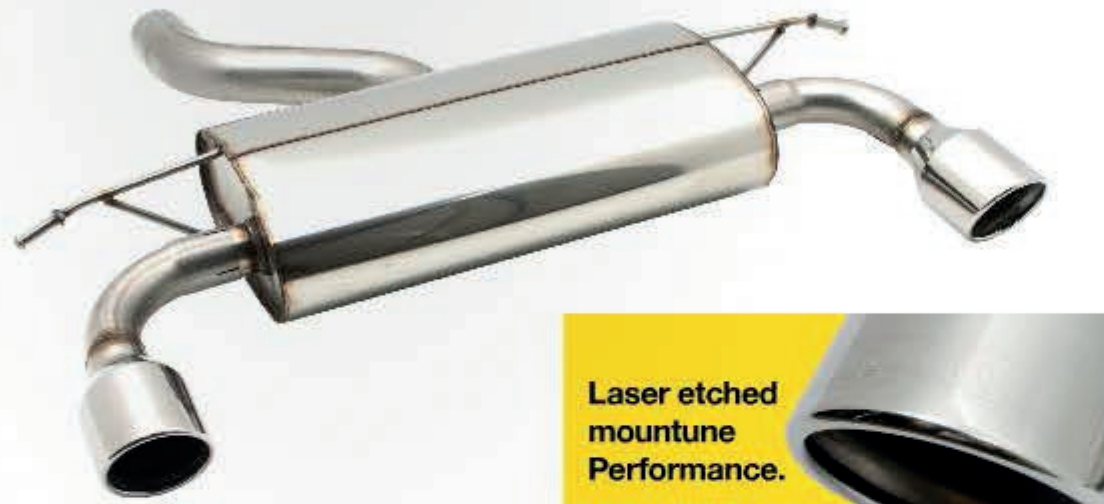
MR290

Cat-Back Exhaust
Focus Mk2 ST

The cat back exhaust for Mk2 Focus ST is non-resonated and complements the existing MP260 upgrade, but can also be used on a standard vehicle to boost audible performance from the engine, whilst also improving the rear end aesthetics.

- Stainless steel construction
- 2.75" bore pipe diameter
- Sports exhaust note without the drone

2118-CBE-AA



Laser etched
mountune
Performance.

Cast Inlet Plenum
Focus Mk2 ST

Cast aluminium inlet plenum for the I5 engine. CFD designed to improve airflow; the mountune inlet improves performance, driveability and engine bay aesthetics.

- Adds a peak gain of 15PS and 20Nm to MP260
- Direct fit like-for-like replacement for OE setup
- Supplied with required hardware and colour fitting instructions
- Market-leading inlet upgrade



2226-CAI-BA Black Finish
2226-CAI-AA Silver Finish

Transmission Upgrade Kit
Focus Mk2 ST

The mountune transmission upgrade kit for mk2 Focus ST contains everything you need to improve your car's traction and capacity to deal with substantial performance increases - 440Nm+ in the case of mountune's MR290 upgrade.

2224-TUK-AA

- Full Focus RS clutch assembly inc. hardware
- Quaife ATB differential
- ARP crown wheel bolts
- Timken diff bearings



Kit features the world-renowned Quaife ATB differential which improves grip through the front wheels of uprated ST's.



Downpipe & Sports Catalyst
Focus Mk2 ST

Improved response with torque and power improvements throughout the rev-range.

- Adds a peak gain of 20PS and 20Nm to MP260
- Stainless steel construction
- 200 cell homologated sports catalyst

2118-CDA-AA



MP215
Fiesta Mk7 ST

Produces performance returns of 0-60mph in 6.4 seconds and drops the 31-62mph in-gear time to 5.7 seconds, 0.7 quicker than in standard form.

This upgrade can be fitted to any model year of Fiesta ST, new or used, and has a minimum 12 months/12,000-mile warranty on parts supplied against manufacturing defects and is the only performance upgrade that will not affect your manufacturer base vehicle warranty.

mountune have tested the upgrades on British B roads and on numerous laps of the famous Nürburgring Nordschleife.

- Custom aluminium high-flow airbox with dual cold air feeds
- mountune high-flow panel air filter
- Porous lower air feed hose
- Required hardware / clips
- Revised engine calibration
- mountune Performance badge

Also available via mTune handset



Speed (Seconds)

0-60mph

0 1 2 3 4 5 6 7 8 9 10



Torque (Nm)

Power (PS)

400
350
300
250
200
150
100
50
0

300
250
200
150
100
50
0





Alloy Intercooler Upgrade

Fiesta Mk7 ST

The mountune Performance alloy intercooler upgrade includes everything you need to optimise the performance of your Mk7 Fiesta ST and is the foundation for further power upgrades.

Using a 7-row extruded tube and fin core, the mountune alloy intercooler upgrade gives a marked improvement in both air charge temperature (ACT) and pressure drops, ensuring optimum charge air temperature and therefore power, is available. Our alloy intercooler upgrade also maximises the available package space, while retaining the essential OE air management ducting for the Ford cooling system.

2364-IC-BA

Cat-Back Exhaust

Fiesta Mk7 ST

The mountune Performance cat-back exhaust reduces back-pressure and improves performance whilst keeping cabin intrusion / boom to a minimum.

A Helmholtz chamber design is utilised in the rear silencer which helps cancel out unwanted frequencies due to the way in which the exhaust gas waves are reflected. Utilising this system, despite being more complicated and expensive to manufacturer, ensures back-pressure remains low, providing the optimum in terms of performance, whilst removing as much of the cabin boom and unwanted frequencies as possible.

2364-CBE-AA



Roll Restrictor

Fiesta Mk7 ST

The mountune roll restrictor reduces the amount of engine roll/movement during hard acceleration and gear changing. Machined from high quality aluminum, the roll restrictor features unique Powerflex polyurethane front and large rear oval bushing – which helps with horizontal plane NVH.

- Reduction in engine movement
- Minimal effect on NVH

2364-RR-AA

Sport Cat Downpipe

Fiesta Mk7 ST

The mountune Sport Cat Down Pipe has been engineered to reduce exhaust back-pressure at the turbocharger allowing faster response and additional power.

- Large diameter motorsport type, high flow 200 cell count catalyst
- 6" Stainless Steel Flex joint

2364-DPSC-AA



Sport Spring Kit

Fiesta Mk7 ST

The mountune sport spring kit for mk7 Fiesta ST has been developed to enhance its already, sublime handling, with improved performance and looks, without compromising the overall vehicle dynamics.

The outcome of countless validation miles on numerous British "B" roads, various race tracks, and the famous Nürburgring Nordschleife, this is the ultimate spring upgrade set for the mk7 Fiesta ST. Offering enhanced performance with an aggressive and level stance, the mountune sport spring kit has been engineered to optimise the performance of your mk7 Fiesta ST

2364-MSK-AA



Charge Pipe Upgrade Kit

Fiesta Mk7 ST

The mountune Performance charge pipe upgrade kit for Mk7 Fiesta ST features a substantial improvement in airflow compared to the original factory Ford system. mountune's engineers optimised the charge air ducting and lower hot side charge pipe to reduce the pressure drop by an impressive 2.4kPa.

The mountune charge pipe upgrade kit is easy to install and compliments the performance of the mountune alloy intercooler upgrade for the Mk7 Fiesta ST.

2364-CPK-BLK	Black Hoses	2364-CPK-RED	Red Hoses
2364-CPK-YEL	Yellow Hoses	2364-CPK-BLU	Blue Hoses

Coolant Hose Upgrade Kit

Fiesta Mk7 ST

The mountune coolant hose upgrade kit for the Mk7 Fiesta ST consists of two high performance 3-ply silicone hoses that ensure flawless performance in extreme conditions. This kit is an exact replacement for the original upper and lower radiator hoses.

All of our silicone hose range also benefits from the SamcoSport lifetime warranty, for added piece of mind.

Available in four colour options.

2364-CHK-BLK	Black Hoses	2364-CHK-RED	Red Hoses
2364-CHK-YEL	Yellow Hoses	2364-CHK-BLU	Blue Hoses



* In case you were wondering, yes, clip kits are also available for all of these hoses, too.

High Flow Induction Hose

Fiesta Mk7 ST

The mountune Performance high-flow induction hose for the mk7 Fiesta ST was engineered to increase air flow to the turbocharger, and replaces the restrictive factory hose between the air box and the turbocharger inlet pipe.

the mountune high flow induction hose features stainless steel wire reinforced sections to prevent deformation under engine load. Back-to-back comparisons with the OE hose on mountune's in-house flow bench revealed an impressive 35% improvement in airflow and also yields an increase in engine performance.

2364-IH-BLK	Black Hose	2364-IH-RED	Red Hose
2364-IH-YEL	Yellow Hose	2364-IH-BLU	Blue Hose



Billet Quick Shift

Fiesta Mk7 ST

The mountune billet quick shift is an additional billet piece fitted to the factory shift arm located on the gearbox. Due to the OE construction, removing the complete arm assembly was not an option, so mountune engineers produced a neatly packaged option that works in conjunction with the OE arm to deliver the desired shifting enhancements.

Throw is reduced by 25% allowing quick and more precise gear changes. Engineered to OE tolerances and manufactured from nickel plated aluminium and steel.

2364-BQS-AA



MP135
1.0T EcoBoost (125ps)

The mountune Performance MP135 package for the Ford Fiesta 1.0 EcoBoost consists of:

- mountune high-flow panel air filter
- Revised engine calibration
- mountune Performance badge



Speed (Seconds)

0-60mph

0 1 2 3 4 5 6 7 8 9 10

MP135 8.5 Seconds

MR165 7.2 Seconds

MR165
1.0T EcoBoost (125PS, 135PS, 140PS)

- High-flow induction kit
- High-flow primary silicone induction hose
- High-flow secondary silicone induction hose
- High-flow charge pipe upgrade
- Larger capacity alloy intercooler
- mTune with MR165 calibration
- mountune Racing badge



Torque (Nm)

300

250

200

150

100

50

0

MP135 MR165

Power (PS)

200

150

100

50

0

MP135 MR165

214

245

135

165



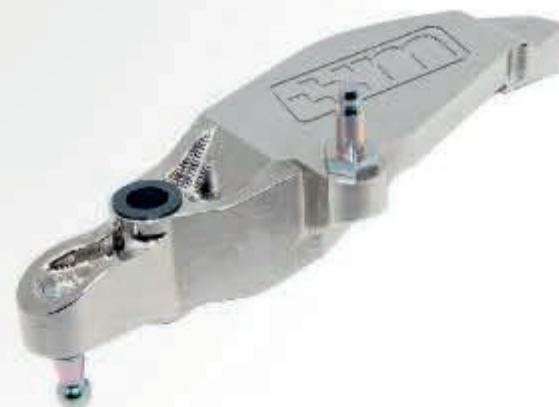
Alloy Intercooler Upgrade

1.0T EcoBoost (100PS, 125PS, 135PS, 140PS)

The MounTune Performance high performance alloy intercooler upgrade for the Fiesta Mk7 1.0T is an essential choice when looking to optimise the power and performance of your Fiesta Mk7 1.0T and is the foundation for further power upgrades.

The MounTune alloy intercooler features pressed aluminium end tanks and a larger, extruded tube core which increases the surface area by 13.6%. This gives a marked improvement in both air charge temperature (ACT) and pressure drops, ensuring optimum charge air temperature and therefore power, is available from the EcoBoost engine.

2367-IC-BA



Short Shift Arm

Fiesta Mk7 1.0T EcoBoost

Made from billet aluminum, the MounTune billet short-shift arm is both strong and light, giving a more sporty shift-feel, combined with a 20% shorter throw.

The arm is specially plated for durability and is hand-assembled by MounTune engineers. The arm is located on the front of the gearbox and is quickly and easily replaced.

2130-BSA-AA



Induction Kit

1.0T EcoBoost (100PS, 125PS, 135PS, 140PS)

The MounTune Performance induction kit for Mk7 Fiesta 1.0T (100/125/140PS) includes a uniquely constructed aluminum air box with a secondary cold air feed point and silicone induction hose.

The MounTune Performance induction kit provides the foundation for further performance upgrades, with an engineered approach that retains the OE appearance and reliability while providing an improvement in power, torque and releasing the addictive 3-cylinder induction note.

2367-CAIS-BLK Black Hoses
2367-CAIS-YEL Yellow Hoses

2367-CAIS-RED Red Hoses
2367-CAIS-BLU Blue Hoses



Hard Pipe Upgrade

1.0T EcoBoost (100PS, 125PS, 135PS, 140PS)

MounTune's high-flow turbo outlet hard pipe improves the pressure drop across the charge system, improving engine efficiency and giving scope for additional performance to be liberated.

Constructed using a billet aluminium flange with formed pipework, the MounTune hard pipe will deliver enhanced airflow and turbo noise as standard.

Works in harmony with MounTune high-performance silicone boost hose kit.

2367-HP-AA

Hose Clip Kits

Fiesta Mk7 1.0T EcoBoost

Specifically sized to ensure correct fitment and clamping load. Unlike typical T-bolt clamps that may cause deformation and hose damage, our clip kits feature a protective liner section to increase clamp load without damaging hoses.



2367-BHCK-AA

Boost



Charge Pipe Upgrade Kit

1.0T EcoBoost (100PS, 125PS, 135PS, 140PS)

The mountune Performance complete charge pipe upgrade kit features a substantial improvement in airflow compared to the original factory Ford system.

mountune's engineers optimised the charge air-ducting to reduce the pressure drop across the system whilst also liberating some additional turbo noise.

This kit is also compatible with the original intercooler and systems that use the original intercooler pipe positioning / size.

2367-CPK-BLK Black Hoses
2367-CPK-YEL Yellow Hoses

2367-CPK-RED Red Hoses
2367-CPK-BLU Blue Hoses



2367-CHCK-AA

Primary Induction



2367-IHCK-AA

Secondary Induction



High Flow Primary Induction Hose

1.0T EcoBoost (100PS, 125PS, 135PS, 140PS)

The mountune Performance high flow primary induction hose for the Mk7 Fiesta 1.0T was engineered to increase air flow to the turbocharger and replaces the restrictive OE hose between the air box and the turbocharger crossover pipe.

Produced exclusively for mountune by SamcoSport, the mountune high flow primary induction hose features stainless steel wire reinforced sections to prevent deformation under engine load, whilst maintaining compliance.

2367-IH-BLK Black Hose
2367-IH-YEL Yellow Hose

2367-IH-RED Red Hose
2367-IH-BLU Blue Hose



High Flow Secondary Induction Hose

1.0T EcoBoost (100PS, 125PS, 135PS, 140PS)

The mountune Performance high flow secondary induction hose for the Mk7 Fiesta 1.0 was engineered to increase airflow to the turbocharger.

In-house flow bench testing revealed the high flow design improves airflow by 11% versus the OE hose.

Featuring wire-reinforcement to prevent deformation under engine load, the hose also benefits from a billet breather fitting to allow easy DIY installation.

2367-IH2-BLK Black Hose
2367-IH2-YEL Yellow Hose

2367-IH2-RED Red Hose
2367-IH2-BLU Blue Hose



MP140
Fiesta Mk7 1.6 Ti-VCT

- High-flow stainless exhaust system with; 4-1 manifold, 200-cell sports catalyst and twin-tailpipe, laser etched trims
- K&N panel filter
- mountune silicone hose
- Replacement hego sensor(s)
- Re-calibrated engine control module
- mountune Performance badge



MR155
Fiesta Mk7 1.6 Ti-VCT

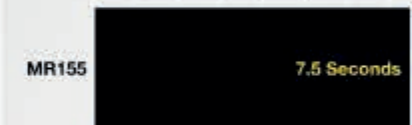
- Full MP140 kit
- Uprated performance camshafts
- Dual-feed airbox
- Re-calibrated engine control module
- mountune Racing badge



Speed (Seconds)

0-60mph

0 1 2 3 4 5 6 7 8 9 10



Torque (Nm)

300

250

200

150

100

50

0

MP140 MR155

Power (PS)

200

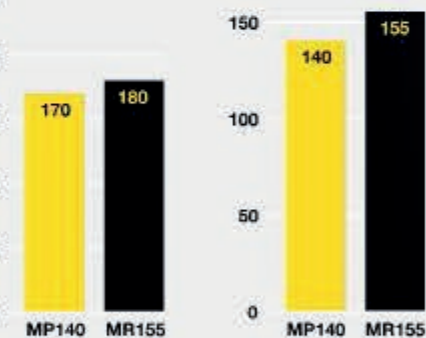
150

100

50

0

MP140 MR155



Cat-Back Exhaust

1.6 TI-VCT

The mountune Performance cat-back exhaust reduces back-pressure and improves performance whilst keeping cabin intrusion / boom to a minimum.

- Adds a small increase to PS and Nm
- Stainless steel construction with CNC welds
- Can be retained when upgrading to MP140 or MR155

2130-CBE-AA

120PS

2130-CBE-BA

134PS



Laser etched
mountune Detail.

Induction Kit

S1600, Zetec-S and Titanium (1.6-Litre)

Increased response with torque and power improvements throughout the rev-range.

- Adds a small increase to PS and Nm
- Available with black, yellow or blue hose



2130-120IK-AA

Black Hose

Short Throw Shifter

S1600, Zetec-S and Titanium (1.6-Litre)

With a reduction in shifter throw and uprated mounting bushes, the mountune short throw shifter provides a direct-fit, reduced-throw option for the discerning Fiesta owner.

- 15% reduction in shifter throw
- Compatible with 5-speed Mk7 Fiesta (Excluding 1.0T)
- mountune / Powerflex polyurethane mounting bushes for shaper, more precise gear changes.
- Can be used with 2130-BSA-AA billet shift arm for ultra-short shifts - See P40



2130-ST5-AA

STS unit

2130-ST5GG-AA

STS with leather gaiter

Plug Lead Set

1.25-1.4 Litre & 1.6 TI-VCT

The high performance plug lead set is supplied in a "motorsport 909" yellow finish, with mountune logos. Perfect for those wanting the ultimate in ignition componentry and a more interesting engine bay!

- Optimum ignition performance
- Improves engine bay aesthetics
- Compatible with 1.25, 1.4 and 1.6-litre petrol models

I398

**MS Rear Spoiler Extensions**

S1600, Zetec-S, ST and Titanium (larger wing)

Designed in-house at mountune, our spoiler extension has fast become the must-have exterior addition to mark 7 Fiesta's.

- Enhanced sports appearance for larger
- O/E spoiler
- Quick and easy to fit
- Fitting instructions and required hardware included

MSD.FO52.08.06DF



Supplied with all the gear you'll
need for fitting, including
instructions and hardware.





MP165
Fiesta Mk6 ST

- High-performance, 4-1 exhaust manifold, sports catalyst and cat-back section
- Cold Air Intake System with K&N air filter
- All gaskets and hardware
- Revised engine calibration
- mountune Performance badge



MP185
Fiesta Mk6 ST

- Full MP165 kit
- Revised performance optimised camshafts
- Uprated valve-springs and retainers
- Revised engine calibration
- mountune Performance badge



Speed (Seconds)

0-60mph

0 1 2 3 4 5 6 7 8 9 10



Torque (Nm)

300

250

200

150

100

50

0

MP165 MP185

Power (PS)

200

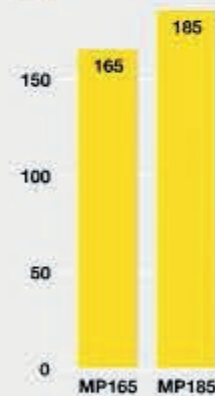
150

100

50

0

MP165 MP185



Short Shift Arm

Fiesta Mk6 ST

Made from billet aluminum, the mountune billet short-shift arm is both strong and light, giving a more sporty shift-feel, combined with a 20% shorter throw. The arm is specially plated for durability and is hand-assembled by mountune engineers.

- Easy installation
- 20% shorter throw
- Plated finish for durability

2130-BSA-AA



Plug Lead Set

Fiesta Mk6 ST

The high performance plug lead set is supplied in a "motorsport 909" yellow finish, with mountune logos. Perfect for those wanting the ultimate in ignition componentry and a more interesting engine bay!

- Optimum ignition performance
- Improves engine bay aesthetics

I397



Cold Air Induction System

Fiesta Mk6 ST

Based on the cold air package used in the highly successful mountune Fiesta ST MP165 and MP185 performance upgrades, this CAIS features a dual cold air feed to a semi-sealed airbox, custom designed by mountune.

- Guaranteed power gains
- Shielded airbox prevents heatsoak
- High quality silicone hoses by SamcoSport
- Retainable when upgrading to MP165 or MP185

2080-CAIS-BLK Black Hoses
2080-CAIS-YEL Yellow Hoses

2080-CAIS-RED Red Hoses
2080-CAIS-BLU Blue Hoses



Cat-Back Exhaust

Fiesta Mk6 ST

The mk6 Fiesta ST cat back exhaust features a single 3.5" round tailpipe with mountune Performance etching, and is the perfect accompaniment to the mountune CAIS, or for standard cars wanting the 'mountune' look and sound.

- Free-flow design with sports tuned exhaust note
- Retainable when upgrading to MP165 or MP185
- Supplied with the required adaptor pipe and clamps
- Complete with required fitting kit
- Doesn't affect your existing Ford warranty

2080-CBEPRE-AA
2080-CBEPOST-AA

Pre Facelift
Post Facelift

PAS Cooler Kit

Fiesta Mk6 ST

The mountune PAS cooler kit is a direct fit solution that greatly reduces power steering fluid temperature and the likelihood of PAS fluid cavitating or spilling over the reservoir.

2080-PCK-AA

- Requires no re-location of any components
- Straight-forward installation





**Motorsport is at the heart
of everything we do.**

**When it comes to the design and
development of race engines and
components, mountune provide a
one-stop solution to our customers
from start to finish-line.**



Engine Build.

mountune racing engines are carefully specified for reliability and performance. Many parts in our production based engines are lightened, strengthened or redesigned in-house to ensure that each engine delivers the performance package our customers demand.

A comprehensive development programme for each new design ensures that electronic engine management is matched to the mechanical components for optimum performance and reliability.

From the digital world of computer aided design to the real world racetrack, mountune racing leads the way in motorsport and high performance engine design and development.

Our engines can be found powering cars in a host of championships, most notably the Focus' of the Motorbase British Touring Car team and the Fiesta's of the Olsberg Rallycross team.

For further information about working with us to develop your race engine please turn to page 64 for contact details.



Design.

mountune offer engine design services from basic components up to a complete engine design. Extensive on-site CAD and modelling facilities combined with a bank of dedicated engine test and development dyno cells gives us the edge in producing individual components through to the most powerful engines on the grid.

Develop.

Our 'race' cells can handle up to 1000bhp and 11,000rpm, and this is where the hard work of engine development takes place as we clock up many hours of testing inlets, cams and exhausts. Predictive analysis can get us part of the way but we've found that there's no substitute for actual testing.

Part Supply.

Our parts department is available for customers undertaking their own engine builds and are able to supply specific special engine components and technical assistance. We are Ford Component Sales Dealers and are able to supply customers with Ford standard components and complete engines.

Track Support.

With increasing amounts of complex electronics on both the engine and gearshift, mountune engineers and technicians are available to support customers world-wide at their location or event - whether it's an installation check, first 'in chassis' run, or full championship support.

Aesthetic Enhancements

Interior Mats

We've got most Focus & Fiesta models covered!

High quality and hand finished in the UK, the mountune mat range features a logo on both drivers' and passenger mats and is supplied with locating pegs to fix into the carpet.

Alternatively, in the majority of situations the original fixings can be retained or reused.

Complements the interior of any mountune-upgraded vehicle perfectly.

A corresponding boot mat is also available for the majority of models.



2364-MAT-AA
2080-MAT-AA
2238-MAT-AA
2118-MAT-AA

Fiesta Mk7 ST
Fiesta Mk6 ST
Focus Mk3 ST
Focus Mk2 ST

* Shape may differ from the image shown.
We promise they'll fit and look great though.



2130-BMAT-AA
2080-BMAT-AA
2238-BMAT-AA
2118-BMAT-AA

Fiesta Mk7 ST
Fiesta Mk6 ST
Focus Mk3 ST
Focus Mk2 ST



Leather Gaiter

Mk2/3 Focus (inc. ST), Mk6/7 Fiesta (inc. ST)

High quality and hand-made in the UK, the mountune leather gaiter complements the interior of your Focus or Fiesta, perfectly.

Installation is easy and each leather gaiter includes the reverse inter-lock ring, ensuring trouble free operation.

Each mountune leather gaiter features an embroidered mountune logo detail and yellow double-stitching.



2364-GG-AA

Fiesta Mk7 ST

2146-GG-AA

Focus Mk2 ST/RS



2238-GG-AA

Focus Mk3 1.6T / ST

2363-GG-BA

Focus Mk3 ST (Facelift)

Gear Knob

Focus, Fiesta

The mountune gear knob has been carefully designed to further enhance the driving experience of your car.

The aluminium base features a hard wearing anodised coating with precision laser etching, whilst the acetal top section remains temperature stable.

Easy to install - no tools required.



2364-GK-BA Black - Mk3 Focus 1.6, ST, Fiesta ST
2364-GK-AA Yellow - Mk3 Focus 1.6, ST, Fiesta ST

2367-GK-BA Black - Mk2 Focus ST/RS, Mk7 Fiesta
2367-GK-AA Yellow - Mk2 Focus ST/RS, Mk7 Fiesta



FPM375 Power Upgrade Kit

Focus RS Mk3

The **Ford Performance by mountune** FPM375 power upgrade boosts power from 350PS to 375PS and increases torque from 470Nm to 510Nm (on overboost).

The kit includes a high-performance air filter, bespoke alloy crossover duct with high-performance silicone hoses, an upgraded air re-circulation valve and revised software tuning for the engine ECU.

The FPM kit for Focus RS can be installed at any **mountune**-appointed Ford dealer and is fully compatible with the base vehicle warranty, meaning **Ford Performance by mountune** vehicles continue to be covered against mechanical failure

- High-flow induction kit
- FPM375 Calibration
- Upgraded Re-Circ valve
- FPM badge

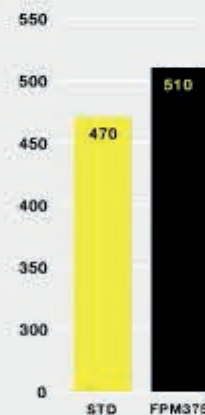


Speed (Seconds)

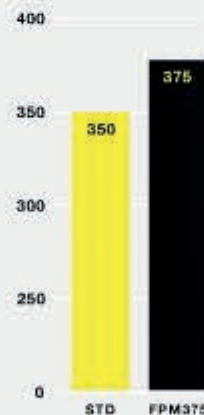
0-62mph



Torque (Nm)



Power (PS)



2536-375-AA



M380 Power Upgrade Kit

Focus RS Mk3

The **mountune** M380 power upgrade utilises the hardware from our endorsed FPM375 upgrade and in addition, adds a Sound Suppression Chamber (SSC) and our mTune handset.

Power is boosted to 380PS from 350PS, whilst torque is increased from 470Nm to 530Nm (on overboost), which is enough to deliver a sub-4.5 second dash to 62mph!

In addition to the M380 calibration, the mTune handset is also supplied with two additional calibrations with bespoke audible optimisation of the mountune axle-back exhaust (Road optimised with pops and bangs and also a track mode that removes the pops completely).

An anti-theft mode has also been included.

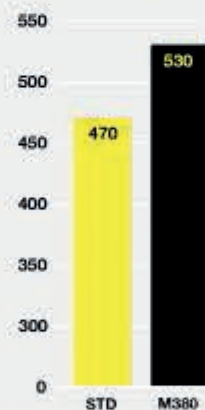


Speed (Seconds)

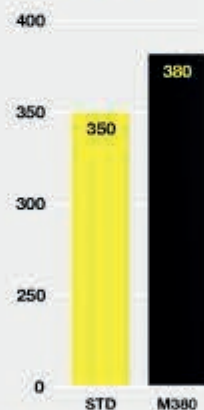
0-62mph



Torque (Nm)



Power (PS)



2536-380-AA



Silicone Induction Hose

Focus RS Mk3

The **mountune** high-flow induction hose for the mk3 Focus RS enhances airflow whilst improving the under bonnet appearance.

Our high-flow induction hose features stainless steel wire reinforced sections to prevent deformation under engine load, increases performance and is available in three colours to co-ordinate the under bonnet of your RS.



▶ Stainless clip kit also available.

2536-IH-BLK Black Hose

2536-IH-LBLU Light Blue Hose

2536-IH-GRY Grey Hose

Sound Suppression Chamber

Focus RS Mk3

The Mk3 Focus RS produces some fantastic noises, but some cars also exhibit a 'whistle' either on idle or during light throttle openings.

As airflow and power output is increased, this noise becomes exacerbated so cars that seemingly didn't whistle, appear to, with this incorrectly associating the issue with the part that's increasing the airflow.

Despite its simple appearance, the SSC's dimensions, materials used and internal configuration all play a crucial part in cancelling out this unwanted NVH / 'whistle'.

- Cancels out 'whistle' / unwanted NVH
- Anodised
- Nomex lined hose



2536-SSC-BLK Black Hose

2536-SSC-LBLU Light Blue Hose

2536-SSC-GRY Grey Hose

Air Filter

Focus RS Mk3

The **mountune** high-flow dual-entry air filter has been designed for maximum air flow and efficiency while maintaining superior filtration.

- OE-Quality fit
- Increased performance
- Increased induction noise
- Pre-oiled
- Lifetime warranty

2536-AF-AA



▶ Dual-entry air filter design maximises performance.



Induction Kit

Focus RS Mk3

mountune's engineers have developed a revised low-loss cast aluminium crossover pipe that maximises the package space available and improving intake air flow directly into the turbocharger. When coupled with the high-flow **mountune** induction hose and uniquely designed air filter with dual inlet, the **mountune** induction kit will provide increased air-flow, improved engine response, and increased power.



- Low-loss cast aluminum crossover duct
- Silicone high-flow induction hose
- Silicone coupling hose
- High-flow dual-entry air filter
- Easy installation requiring only simple hand tools

▶ Crossover & coupler hose also available separately.



2536-CAIS-BLK Black Hose

2536-CPK-LBLU Light Blue Hose

2536-CPK-GRY Grey Hose

Charge Pipe Kit

Focus RS Mk3

The **mountune** charge pipe upgrade kit for mk3 Focus RS boasts an improvement in pressure drop, is easy to install and comes with three different hose colour options.

mountune's engineers have optimised the charge air ducting and lower hot side charge pipe to reduce the pressure drop to yield an impressive 2.4Kpa improvement.



- Includes high flow mandrel bent stainless steel lower intercooler hard pipe
- Easy installation (no drilling)
- Stainless steel wire reinforced, Nomex lined silicone boost hoses
- Lifetime warranty against manufacturing defects

▶ Stainless clip kit also available.

2536-CPK-BLK Black Hose

2536-CPK-LBLU Light Blue Hose

2536-CPK-GRY Grey Hose

Silicone Boost Hose Kit

Focus RS Mk3

The **mountune** boost hose upgrade kit features wire-reinforced, nomex lined smooth bore hoses and is available in three colours to compliment.

During extensive durability testing, turbo outlet temperatures were recorded in excess of 180°, which is the safe operating limit for OE and polyester-lined silicone hoses. The **mountune** boost hose kit utilises a Nomex lining on both hot-side hoses which operate reliably upto 250°, giving substantially improved resistance to failing when power output is increased beyond standard.

- Wire re-inforced
- Nomex lined - resistant to 250°
- Suitable for increased boost / temps



2536-BHK-BLK Black Hose

2536-BHK-LBLU Light Blue Hose

2536-BHK-GRY Grey Hose

▶ Stainless clip kit also available.

Hard Pipe

Focus RS Mk3

The **mountune** lower intercooler hard pipe upgrade directly replaces the restrictive factory variant, improving the pressure drop by 2.4Kpa.

Easy to install, it's also compatible with the **mountune** high-performance silicone boost hose kit, or the original intercooler coupling hoses.

- Smooth flow, mandrel bent stainless steel construction
- OE style mounting brackets
- 2.4Kpa improvement in pressure drop
- Improves turbocharger response and performance



2536-HP-AA

Intercooler

Focus RS Mk3

The **mountune** alloy intercooler upgrade includes everything you need to optimise the performance of your mk3 Focus RS and is the foundation for further power upgrades.

Using a 11-row extruded lightweight tube and fin alloy core with cast alloy end tanks for improved flow characteristics, the **mountune** alloy intercooler upgrade gives a substantial reduction in air charge temperature (ACT) with minimal pressure drop, ensuring optimum charge air temperature and therefore power.

- Superior tube and fin construction
- Cast end tanks for purposeful airflow management
- No drilling or modification required for installation
- Powder-coat finish in satin black



2536-IC-AA

Recirc Valve

Focus RS Mk3

The **mountune** uprated turbo recirculating valve (TRV) is a direct replacement for the OE component.

A diaphragm-design recirculation valve could function less effectively when the pressure differential across the turbocharger compressor housing is increased above the original operating conditions.

With increased boost pressure, compressor-out temperatures can exceed the safe operating limit of the OE valve. The **mountune** TRV is engineered to withstand much greater temperatures whilst maintaining performance, making it an essential upgrade for cars running increased boost.



2536-TRV-AA



- Mounts directly on OE turbocharger
- Easy installation
- Suitable for vehicles running increased boost pressure
- Higher safe operating temperature
- Superior piston type design
- Hard anodised for durability



Includes lightweight stainless adaptor pipe and clamps.



Axle-Back Exhaust Focus RS Mk3

Constructed from ultra thin-wall stainless steel, the **mounTune** CAD designed and optimised axle-back design has yielded a typical weight-saving of 28% over standard, a saving of over 3kg!

In addition to the substantial weight-saving, the back-pressure has also been significantly reduced thanks to the highly-efficient resonator internals, improving engine performance.

When installed on a standard vehicle the **mounTune** axle-back transforms your RS' soundtrack. This experience is then further enhanced with the optional functionality that the mTune handset offers via an exhaust optimised **mounTune** calibration.

- Lightweight, thin-wall stainless steel - 28% lighter
- Reduced-back pressure high-flow internals
- User-defined audible optimisation available via mTune
- Includes new valve and motor assembly
- CAD designed and optimised

2536-ABE-AA



Downpipe Sportscat >>>

Centre section >>>

Axle-back >>>

Cat-back >>>



ENGINEERS
mountune

All mountune RS parts have been engineered by our in-house team to provide the ultimate in terms of performance, fitment and reliability.

Quaife ATB Focus RS Mk3

The Quaife ATB helical LSD differential for mk3 Focus RS fits the MMT6 gearbox and is a direct replacement for the standard Ford open differential.

Benefits over a standard open differential include:

- Maximise traction
- Minimise wheel spin
- A maintenance-free design which retains the standard oil lubrication

2536-ATB-AA



Roll Restrictor Focus RS Mk3

The **mountune** Focus RS roll restrictor reduces the amount of engine roll / movement during hard acceleration and gear changing, especially when the power's increased.

The **mountune** Focus roll restrictor is machined from high quality HE30 aluminium, and features a unique size and shore hardness polyurethane bush.

- High quality HE30 anodised billet aluminum body
- Bespoke size / shore hardness polyurethane bushes
- Minimal affect on NVH

2536-RR-AA





Shown with optional billet short-shift arm.

Gear Box Focus RS Mk3

mountune's Stage 1 Focus RS gearbox upgrade offers the ability to cope with greatly increased power / torque outputs and improves traction, whilst maintaining maximum reliability.

The gearbox is available as an assembled, new unit, or on an exchange basis (with a fully-working donor gearbox).

To further improve the **mountune** Stage 1 gearbox's strength and to help improve drivability and enhance traction further, a Quaife ATB differential is also fitted as part of the upgrade.

- Shot-peened and super-finished gears and crown wheel
- Upgraded bearings throughout
- Quaife ATB differential
- Rated to 500bhp / 600Nm

2536-GS1-AA



Short-Shift Arm Focus RS Mk3

The **mountune** billet short-shift arm for the mk3 Focus RS replaces the OE shift arm located on the gearbox.

Throw is reduced by 25%, allowing quick and more precise gear changes but thanks to the engineered counterweights a 500g weight saving has been achieved, without sacrificing any shift engagement or feel.

- 25% reduction in throw
- Hard anodised main body to protect against corrosion
- Plated steel counterweights

2536-BSA-AA



mountune / OZ Leggera wheels

Focus RS Mk3

Available exclusively to **mountune**, the matt black OZ Racing Leggera HLT wheel gives the discerning mk3 Focus RS owner the opportunity to upgrade their wheels to one of the lightest, strongest, and best looking on the market.

The **mountune** Leggera HLT features an ET45 offset, and boasts an additional 0.5" in width, whilst improving the appearance and facilitating more clearance for big brake kits.

The Leggera is, as the name suggests, seriously light in weight. 9.9kg in fact, which is 1.7kg lighter than the factory forged option wheel and more than 2.8kg lighter than the standard RS wheel!

- 8.5x19", 5x108
- ET45 Offset
- Lightweight - only 9.95kg per wheel!
- Exclusive high quality matt black
- Unique **mountune** carbon centre cap

► **Black wheel nuts and locking nuts also available.**

2169-OZLEG8519-MB

**Leggera / Pilot Sport Cup 2 Tyres**

Focus RS Mk3

The Michelin Pilot Sport Cup 2 is a track tyre (semi slick tyre), which meets the legal requirements for use on the public highway.

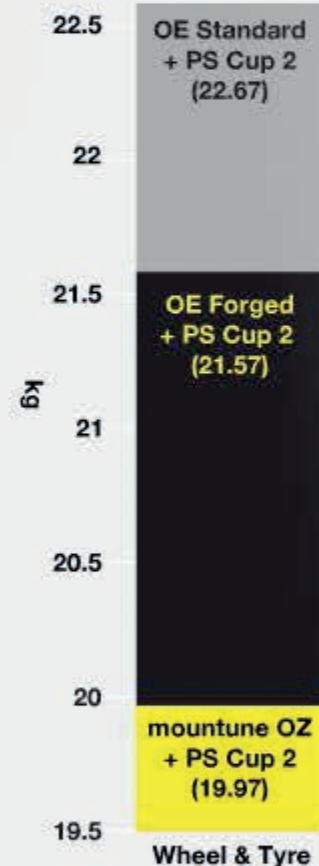
This tyre has been specifically optimised for use on a dry track and is the optional tyre supplied by Ford, specifically when used with their forged wheel option. It's also the perfect partner for our exclusive lightweight OZ Leggera wheels.

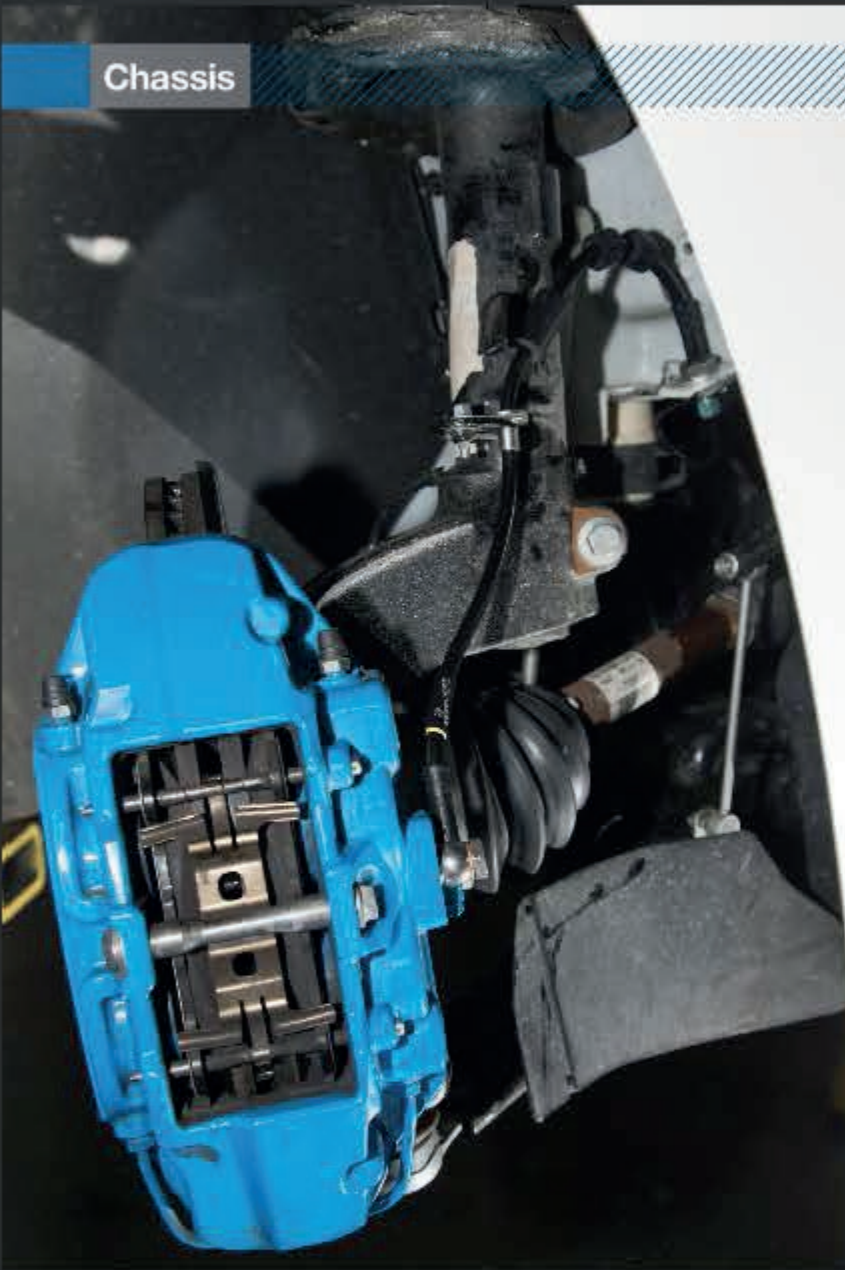
The Pilot Sport Cup 2 features the distribution of two different compounds between the Exterior and Interior parts of the tread. The exterior section uses a "High Molecular Chain" elastomer of the right hardness for high grip; offering exceptional dry grip in tight bends. The interior uses a more rigid elastomer for precise steering and driving control.

- Slower wear of the outer shoulder
- Reinforced external shoulder
- Improved endurance / track longevity
- Exceptional dry grip
- Improved dry lap time consistency
- Available as a mounted wheel and tyre option

Tyre: 2536-MPT2353519-AA

Wheel Tyre Combo: 2536-WAT-AA





Brake Lines Focus RS Mk3

The **mountune** braided brake line kit for the Mk3 Focus RS is manufactured by Goodridge and is supplied as a complete set of front and rear lines.

Manufactured from the highest quality materials, this hose kit features a PTFE inner, complete with a stainless steel outer braid which eliminates the spongy feel often experienced under arduous conditions, giving improved pedal feel whilst also offering superior resistance to abrasion and corrosion.

This kit not only provides the performance, reliability and safety demanded, but also offers aesthetic enhancements that improve the appearance of any installation.



2536-BLK-AA

Brake Discs: Front Focus RS Mk3

The **mountune** front brake disc upgrade features a precision-machined 8-groove design to help deglaze the brake pad face and help promote even pad wear.

A direct replacement for Focus RS running the OE braking setup - Supplied as a pair.

- Grooved design improves performance
- Direct replacement

2536-GRD-AA



Brake Discs: Rear Focus RS Mk3

The **mountune** rear brake disc upgrade features a precision-machined 8-groove design to help deglaze the brake pad face and help promote even pad wear.

A direct replacement for Focus RS running the OE braking setup - Supplied as a pair.

- Grooved design improves performance
- Direct replacement

2536-GRD-AA



Side Graphics
Focus RS Mk3

High quality dynamic side splash graphics for mk3 Focus RS, consisting of four individual pieces of precision cut 3M automotive-grade vinyl. This product allows the discerning mk3 Focus RS owner to add a touch of "mountune" to their car.

Available in satin black.

- Includes fitting instructions and applicator tool
- **mountune** logo reverse cut-out showing body colour



2536-SS-BLK

"We Are" Tee
S | M | L | XL | XXL

mountune products upgrade your RS to its full potential and add some individual style, and that's what our official #mountunemerc clothing can do for you too.

Made from 100% cotton, our in-house designed 'WE ARE' range offers three unique ways to express being a part of **mountune** RS ownership; OwneRS, DriveRS or BallerRS.



2536-TWA(D/O/B)-(S/M/L/XL/XXL)

Air Fresheners
Focus RS Mk3

Official **mountune** Focus RS air freshener featuring a double-sided design that's suitably fresh, quite literally... this one will have your RS (or wherever you decide to hang it) smelling crisp, clean and fresh.



2536-AF-BA



Gear Knob
Focus RS Mk3

Available in the trademark **mountune** black and yellow, RS blue, or a more subtle full black finish, the **mountune** gearknob has been carefully designed to enhance your driving experience in both aesthetics and ergonomics.

The aluminium base features a hard wearing anodised coating with precision laser etching and is designed as a direct replacement for the factory knob, fully incorporating the reverse gear shift interlock mechanism.

2536-GK-(AA/BA)



LUX Floor Mats
Focus RS Mk3

High-quality fitted **mountune** LUX floor mats are extra thick, feature yellow stitching details and the **mountune** Performance logo embroidered into both driver and passenger mats.

The driver's side mat includes the standard push down fittings to secure to the OE floor fastener. Please note, the passenger's side mat does not include floor fittings.

2536-MAT-AA/BA

LUX Boot Mat
Focus RS Mk3

The **mountune** LUX boot mat is extra thick, features yellow stitching details and the **mountune** Performance logo embroidered to the rear.



2536-BMAT-AA

Leather Gaiter
Focus RS Mk3

High quality and hand-made in the UK, the mountune leather gaiter complements the interior of your mk3 Focus RS.

Installation is easy and each leather gaiter includes the reverse inter-lock ring, ensuring trouble free operation.

- Genuine leather, hand-made in the UK
- Embroidered mountune logo
- Double yellow stitching
- Reverse inter-lock ring included
- Direct fit for the OE gaiter/gear knob

2536-GK-(AA/BA)

